

# **AMT-411** WORKOVER TRAINING SIMULATOR

Multifunctional and complete workover training simulator AMT-411 is designed for training the operating and engineering staff of the WO units of oil and gas production enterprises and students with a specialization in: Well drilling, development and operation of oil and gas fields.



The simulator allows the trainees to see (on the monitor screen) processes occurring in the well and hidden from direct observation, as well as processes of appearance and development of complications and emergencies. It allows the trainees to check and compare different solutions to technological problems. The simulator is the latest effective technical means of training and skill improvement of employees from workover enterprises. It allows the trainees to gain and improve skills in performance, control and optimization of main technological workover processes, detection and prevention of complications and emergencies, elimination of oil and gas shows and blowouts.

## Simulations in real-time and accelerated

- Drilling process, drilling out of cement plugs
- Tripping
- Well killing by means of direct and indirect flushing
- Remedial cementing under pressure through perforations
- Reservoir acidizing
- Well development using swab
- Reservoir hydrofracturing
- Abrasive jet perforation
- Elimination of gas, oil and water shows
- Well development using compressor



# Simulator components

1. Equipment control panels and stations:

- Driller's panel
- Circulation system control panel
- hydrofracturing • Reservoir control panel
- Compressor station control panel
- Preventer control panel
- Indicator panel
- Manifold station •
- Christmas tree station
- Flow head equipment station

- Wellhead station
- Choke manifold station
- 2. Instructor workplace:
- Personal computer
- Printer
- · Software for technological process simulation, process control, training task performance and training process methodological support.
- 3. Sound support equipment
- 4. Uninterruptible power supply.

Number of panels and stations	11
Number of simulated technological tasks	10
Number of simulated parameters of the technological process, condition of the well, drilling tools, drilling equipment and well log	more than 100
Number of messages of complications, emergencies and trainees' errors	more than 100
Number of time charts of parameters simultaneously	not less than
displayed on the screen:	
Drilling out of cement plugs	29
• Tripping	30
Remedial cementing	16
Elimination of oil and gas shows	29
• Well killing by means of direct and indirect flushing	11
Reservoir acidizing	14
Well development using swab	18
Reservoir hydrofracturing	14
Abrasive jet perforation	17
Well development using compressor	30
Simulated condition sampling rate	adjustable
AC power supply	220 V/50 Hz
Maximum power consumption	up to 800 W
Footprint	not less than 40 m <sup>2</sup>
Complex weight	max. 900 rg
Ambient temperature	from $+5^{\circ}$ to $+35^{\circ}$ C
Ambient humidity	max. 90%
Continuous operation time	not limited
Service life	not less than 6 years

# Main characteristics of the simulato



## Equipment control panels and stations

Simulator panels and stations for control of modern workover equipment identical to the real one allow the trainees to immerse in the environment of a real well workover, gain necessary psychomotor skills for equipment control and bring the technology to perfection.

The simulator provides successful training in well workover in a safe and controlled environment.



Training in critical and costly operations



before the trainee faces them in practice contributes to conservation of human lives, protection of equipment and well against possible consequences of well personnel errors.

#### Instructor workplace

The simulator software includes training task (training scenario) design tools with any equipment, tools. conditions and non-standard situations.

The instructor may create complications and emergencies while the trainee is performing the task, in addition to preplanned ones in the training task scenario.







Control of training sessions in the classroom



#### Engineering Staff Training Multiuser versions of the AMT-411UK is

designed for training of engineering staff of manufacturing enterprises, university and technical college students of oil and gas specialties in computer classroom format with 15 operation stations and more.

It provides:

- A full computer simulation of the well and equipment control panels and the same training tasks as a hardware simulator;
- Displaing numeric and graphical information about simulated process;
- Animation the work of the well

equipment;

- Individual and team aproach of training;
- Combination of a several computers to perform an one training task (teamwork);
- Simultaneous control of performance of various training tasks from instructor's workplace;
- Simulation of a different situations and complications, their faultless detection and proper elimination;
- Ability to stop and restart the simulation in any time.



Display of the "Development Using Compressor" task

#### WORKOVER TRAINING SIMULATOR AMT-411

	Nº	Designation of simulator components	Quantity, pcs
	Simula	ator	
	1	Complex of panels and stations for control of well workover equipment	
	1.1	Repair team's operation station	
		Driller's panel	1
		Circulation system control panel	1
		Manifold station	1
		Indicator panel	1
TT FPB'		Wellhead station	1
TETER		Choke manifold station	1
		Preventer control panel	1
		Reservoir hydrofracturing control panel	1
Automation of		Flow head equipment station	1
		Christmas tree station	1
Oil and Gas		Compressor control panel	1
	1.2	19" LCD-monitor (connected)	2
Industry	1.3	Industrial embedded computer (built into the driller's panel)	1
Technologies	1.4	Set of audio speakers	1
	1.5	Licensed software of MS Windows 7 multitasking operating system	set
Monitoring	2	Instructor workplace	
		Personal computer	set
Office:		Software of simulation and training tasks for AMT-411 simulator	set
hld 3-7 line 24		<ul> <li>Licensed software of eConstation 2+ or compatible</li> </ul>	set
Ju. 3-1, III e 24,			
Saint-Petersburg,	4	Data and power cables, self-adhesive cable ducts	set
Russia	5	Operational documentation	set
	Class	oom	
	1	Instructor workplace	
PO Box 46. Saint-Peters-		Personal computer	set
burg, 199004, Russia		<ul> <li>Software of simulation and training tasks for AMT-411 simulator</li> </ul>	set
		<ul> <li>Licensed software of eComstation 2+ or compatible</li> </ul>	set
el/fax:	2	Operational documentation	set
7-(812)-322-20-03		1.	
E-mail: /			
nd@auu-s.shp.i.u			
http://amt-s.spb.ru			

We supply our equipment, provide training and warranty support. We support software during entire service life. We continuously improve our products. Thousands of oil & gas specialists in Russia and CIS were trained on our simulators.